

SERVO BLDC (400/750WD)

Supported Series: BLDC(400/750WD)

Website: <http://www.servoind.net/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	SERVO BLDC (400/750WD)		
PLC I/F	RS232		
Baud rate	19200		
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	0		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	SET_SERVO	D	0	
B	SET_DIRECTION	D	0	
B	SET_BERAK	D	0	
B	RESET	D	0	
B	DRIVER_FAULT	D	0	
B	SERVO_OFF_ERROR	D	0	
B	BREAK_ON_ERROR	D	0	
W	SET_RPM	D	0	
W	RPM	D	0	
W	CUR_RPM	D	0	
W	CUR_ERROR	D	0	
W	PARAMETER1_W	D	0 ~ 7	
W	PARAMETER1_R	D	0 ~ 7	

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

